

### ABSTRACT OF THE DISCLOSURE

The present invention relates to substrate comprising fabric, the substrate treated with a composition comprising:

- a) formaldehyde;
- b) polyethylene glycol having a molecular weight of from about 700 gm/mol to about 2500 gm/mol; and
- c) an acid catalyst;

wherein the treated substrate has at least three enhanced fabric benefits, said benefits selected from the group consisting of:

- i) durable press;
- ii) hand feel;
- iii) anti-abrasion;
- iv) anti-shrinkage; and
- v) anti-yellowing.

The present invention further relates to a system and a process for providing a substrate having the above described enhanced fabric benefits.